

Hercules Incorporated

Aqualon Division Hercules Plaza 1313 North Market Street Wilmington, DE 19894-0001 (800) 345-0447 www.aqualon.com

Product Data

NUMBER 4200

AQUAFLOW® NLS-200 Rheology Modifier For Waterborne Architectural Coatings

AQUAFLOW® **NLS-200** rheology modifier is a nonionic associative polymer solution designed to build Stormer viscosity and provide superior flow and leveling in latex paints.

Aquaflow NLS-200 is compatible with acrylic, styrene-acrylic and vinyl-acrylic latexes, and can be used in interior and exterior formulations.

Typical Properties(a)

Chemical type	hydrophobically modified polyether
Appearance	hazy white liquid
Solids, weight %	
Carrier	80/20 water/diethylene glycol monobutyl ether
Viscosity as supplied, cP	
Density, lbs/gal	8.73

⁽a) The above is a brief description of the typical properties and should not be considered product specifications.

Benefits

- · Cost effective
- Superior flow and leveling
- Excellent spatter resistance
- · Full gloss development
- pH insensitive
- Biostable

Applications

Aquaflow NLS-200 can be used in a variety of paint formulations, and is fully compatible with other rheology modifiers. For example, using Aquaflow NHS-300 with Aquaflow NLS-200 will increase high-shear viscosity. Adding Natrosol® *Plus* modified hydroxyethylcellulose can enhance sag resistance and color development

The performance of Aquaflow NLS-200 in an eggshell, semigloss and high-gloss paint is summarized in Table 1. Complete paint formulations are in Table 2.

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Table 1
Aquaflow® NLS-200 Rheology Modifier Performance

Rheology Modifier	Efficiency, dry lbs/ 100 gal	Stormer Viscosity, KU	ICI, poise	Leveling, Leneta	Spatter Resistance	Sag Resistance, mils	Gloss, 20°/60°/85°
36% PVC Vi	36% PVC Vinyl-Acrylic Eggshell						
Aquaflow NLS-200	5.3	96	2.0	9	9	6	-/10/28
Aquaflow NLS-200/ Natrosol® <i>Plus</i> 330	3.3/1.3	93	1.5	9	9	10	-/11/26
24% PVC In	24% PVC Interior Acrylic Semigloss						
Aquaflow NLS-200/ Aquaflow NHS-300	0.3/6.9	97	1.5	9	9	10	44/75/-
19% PVC Styrene-Acrylic High-Gloss Enamel							
Aquaflow NLS-200/ Aquaflow NHS-300	0.9/5.4	101	1.7	10	9	8	58/81/-

Incorporation

In vinyl-acrylic paints, Aquaflow NLS-200 should be added to the letdown before the latex. When Aquaflow NLS-200 and NHS-300 are used together in small particle size latex paints, Aquaflow NHS-300 should be added first.

In some formulations, diluting Aquaflow NLS-200 aids incorporation. The recommended procedure is to dilute Aquaflow NLS-200 to 12.5% solids with an 80/20 water/diethylene glycol monobutyl ether (butyl Carbitol® solvent) mixture.

Product Safety

Please read and understand the MSDS before using this product.

Table 2 Paint Formulations

36% PVC Vinyl-Acrylic Eggshell

Materials	Pounds	Gallons
Water	231.2	27.75
Natrosol® Plus 330	1.3	0.11
Nuosept 145	2.3	0.25
Tamol 731A	9.2	1.00
Triton N-57	2.3	0.25
AMP 95	1.0	0.13
Propylene glycol	51.8	6.00
Colloid 643 Tronox CR-800	1.9 225.0	0.25 6.54
Optiwhite	100.0	5.46
Burgess No. 98	25.0	1.15
Grind to Hegman 5+, then let down slowly as		1.10
Texanol	11.9	1.50
Butyl Carbitol	11.9	1.50
Aquaflow® NLS-200	13.2	1.53
Ucar Latex 367 (55%)	418.2	46.21
Colloid 643	2.8	0.37
Total	1,109.0	100.00
PVC — 35.6% NVV — 37.6% NVW — 53.4% pH — 8.2 Stormer Viscosity, initial — 90 KU Gloss, 60°/85° — 9/25		
24% PVC Interior Acrylic S	Semigloss	
Propylene glycol	65.0	7.51
Tamol 731A	13.6	1.48
Foamaster VL	1.0	0.13
Kathon LX 1.5%	1.8	0.22
Ti-Pure R-900	268.0	8.04
Water	12.0	1.44
Grind to Hegman 7+, then let down slowly as	follows:	
Water	88.0	10.56
Rhoplex SG-10M (50%)	489.2	55.47
Texanol	24.5	3.09
<i>Foamaster</i> VL	1.0	0.13
Aquaflow NHS-300	34.5	4.0
Aquaflow NLS-200 Water	1.2 64.9	0.14 7.79
Total	1,064.7	100.00
	1,004.7	100.00
PVC — 23.7%		
NVV — 34.0%		

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Note: All marks in italics are registered trademarks.

Stormer Viscosity, initial — 95 KU

NVW — 48.6% pH — 8.8

Gloss, 60°/20° — 73/42

Table 2 (Continued) Paint Formulations

19% PVC Styrene-Acrylic High Gloss

Materials	Pounds	Gallons
Water	55.0	6.61
Tamol 1124 (50%)	9.8	1.00
Kathon LX 1.5%	2.0	0.24
Dehydran 1293	2.0	0.27
Propylene glycol	20.3	2.35
<i>AMP</i> -95	0.2	0.02
Tronox CR-828	210.6	6.18

Grind to Hegman 8, then let down slowly as follows:

Rhoplex HG-74P (42%)	568.5	66.03
Dehydran 1293	1.0	0.13
Dowanol DPnB	22.8	3.00
Propylene glycol	10.1	1.17
Aquaflow® NHS-300	27.0	3.13
Aquaflow® NLS-200	3.6	0.41
Water	78.8	9.46
Total	1,011.70	100.00

PVC — 19.0% NVV — 33.5% NVW — 45.6% pH — 8.1

Stormer Viscosity, initial — 95 KU

Gloss, 60°/20° — 80/60